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Unit 6, Yarrow Business Centre

Yarrow Road CHORLEY PR6 0LP

For the attention of: Mr T McMahon

Technical Report

Subject: TESTING OF TEMPORARY GUARD RAIL REFERENCE "NON-TRIP RADIUS

US" IN ACCORDANCE WITH EN 13374: 2004

Your ref:

Our ref: SPC0178165/0936/5 Date: 5 October 2009

Conditions of Issue:

This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior, written permission of SATRA.

Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.

A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in the report.

Report signed by: Position: Department: Nathan Wright PPE Technologist Safety Product Centre





INTRODUCTION

A sample of temporary guard rail, reference "Non-Trip Radius US", was received by SATRA on 1 October 2009, for limited testing in accordance with EN 13374: 2004 Temporary edge protection systems – Product specification & test methods. Testing was carried out on 1 October 2009, in the presence of Mr Tony McMahon, of AKM Fabrications Ltd

CONCLUSIONS

The sample of temporary guard rail, reference "Non-Trip Radius US", as received by SATRA on 1 October 2009, was tested in accordance with EN 13374: 2004, and achieved the results given in the table below:

SAMPLE REFERENCE	STANDARD	CLAUSE / TEST	PASS / FAIL
Non-Trip Radius US	EN 13374: 2004	5.1.1 Basic requirements	PASS
		5.1.3 Principal guardrail	PASS
		5.1.4 Toeboard	PASS
		5.2.1 Additional requirements – Edge protection system class A	PASS
		6.3.1.1 Static loads – Horizontal load F _H – General	PASS
		6.3.6 Accidental loading	PASS



Figure 1 - Guardrail system reference "Non-Trip Radius US"

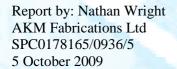
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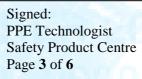




TEST RESULTS

EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT	PASS / FAIL
5.1.1 Basic requirements	An edge protection system shall comprise at least a principal guardrail and an intermediate guardrail or intermediate protection	Edge protection system includes a principle guardrail and an intermediate guardrail	PASS
16	It shall be possible to attach a toeboard	Optional toeboard can be attached to base of legs	74
5.1.3 Principal guardrail	The distance between the uppermost part of the edge protection and the working surface shall be at least 1.0 m measured perpendicular to the working surface	Height of principle guardrail = 1.12 m	PASS
5.1.4 Toeboard	The upper edge of the toeboard shall be at least 150 mm above the working surface The toeboard shall be designed to avoid gaps between it and the working surface on normally a flat working surface	Height of optional toeboard = 150 mm No gap is created between the toeboard and working surface when correctly installed	PASS
BER 2	If there are gaps, a sphere with a diameter of 20 mm shall not pass through them	Not applicable	UD.

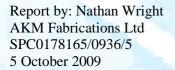


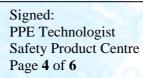






EN 13374: 2004	RESULT / COMMENT	PASS /
		FAIL
•		
	towards rear of edge protection)	
by more than 15		
If an intermediate guardrail is	Distance between principle and first	
	Distance between first & second	
If there is no intermediate	Not applicable	
guardrail or if it is not		
continuous, the edge		
protection system shall be so		
dimensioned that a sphere with		
a diameter of 250 mm will not		
pass through it		
If it is not possible to verify	- 184	PASS
		TASS
	Position Elastic deflection / mm	
	Position Maximum load / kN	
•		
-		
	Position Residual deflection / mm	
the deflection at maximum	Top rail, on upright 0	
	REQUIREMENT The inclination of edge protection system class A shall not deviate from the vertical by more than 15° If an intermediate guardrail is provided, any gap shall be so dimensioned that a sphere of 470 mm diameter will not pass through the protection If there is no intermediate guardrail or if it is not continuous, the edge protection system shall be so dimensioned that a sphere with a diameter of 250 mm will not pass through it If it is not possible to verify the load requirements by calculation, the static load tests shall be carried out. In this case, to comply with this standard: a) On the completion of the deflection tests, the adjusted elastic deflection, δ, shall not be greater than 55 mm b) On completion of the strength tests, the adjusted strength, R _u , shall be not less than 1.2 times the maximum test load c) The residual deflection, δ ₃ , shall not exceed 10 % of	The inclination of edge protection system class A shall not deviate from the vertical by more than 15° If an intermediate guardrail is provided, any gap shall be so dimensioned that a sphere of 470 mm diameter will not pass through the protection If there is no intermediate guardrail or if it is not continuous, the edge protection system shall be so dimensioned that a sphere with a diameter of 250 mm will not pass through it If it is not possible to verify the load requirements by calculation, the static load tests shall be carried out. In this case, to comply with this standard: a) On the completion of the deflection tests, the adjusted elastic deflection, δ, shall not be greater than 55 mm b) On completion of the strength tests, the adjusted strength, R _{in} , shall be not less than 1.2 times the maximum test load c) The residual deflection, δ ₃ , shall not exceed 10 % of









EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT	PASS / FAIL
6.3.1.1 Static loads –	Each edge protection and each	Position: Top rail, midspan	
Horizontal load F _H –	of its components, except	0.3 kN sustained for 1 minute without	
General	toeboards, shall be designed to	failure	
	withstand a load $F_{\rm HI} = 0.3$ kN		PASS
	applied perpendicular to the	Position: Top rail, upright	
	axis of the post	0.3 kN sustained for 1 minute without	
		failure	
6.3.6 Accidental	Any guardrail or intermediate	Position: Top rail, midspan	
loading	guardrail or toeboard,	1.25 kN sustained for 1 minute without	
	regardless of its method of	failure	
	support, shall be capable of		PASS
	resisting a downwards point	Position: Top rail, upright	
	load $F_D = 1.25$ kN on a length	1.25 kN sustained for 1 minute without	
	of 100 mm	failure	





TERMS AND CONDITIONS OF BUSINESS:

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2. PRICES

Prices are based on current material and production costs, exchange rates, duty and freight and are subject to change without notice.

3. DELIVERY ESTIMATES

Delivery estimates are made in good faith and date from receipt of a written order and full information to enable us to proceed. While we make every effort to fulfil them, such estimates are subject to unforeseen events and if not maintained, cannot give rise to any claim. Offers "ex stock" are subject to prior sale.

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Cancellation of orders for goods, services, training or consultancy is only acceptable by prior agreement of SATRA or its subsidiaries (hereafter referred to as "SATRA") and a charge will normally be made.

CLAIMS

Claims for errors, shortages etc should be notified within 10 days of date of receipt. In the event of goods damaged in transit, packing materials should be retained for examination; otherwise no liability can be accepted.

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Payment terms are net 21 days from date of invoice. Failure to comply with the terms of payment may result in delayed delivery of goods and services and a review of your credit account. Should the customer become subject to an administration order, or becomes bankrupt or goes into liquidation, SATRA has a right to cancel any contract and discontinue any work. SATRA reserves the right to adjust US Dollar and Euro sales price where customer exceeds credit terms and where the exchange rate has moved more than 10% since invoicing.

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All goods remain the property of SATRA until paid in full. Under no circumstances will a customer's purchase order override our Retention of Title clause. In the case of software, the ownership of the software remains with SATRA. Payment of invoices in full will entitle the customer to use the software under licence until (a) they cease to be a member of SATRA or (b) they cease trading. In both instances, the licence shall then revert to SATRA.

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All goods manufactured by SATRA are guaranteed both as regards material and workmanship. Any part returned carriage paid, within twelve months from date of supply and found defective, will be repaired or replaced at our option free of charge. SATRA admits no liability for loss, damage or delay consequent on any defect in any goods supplied by SATRA.

9. TEST REPORTS

Results given in test reports refer only to samples submitted for analysis and tested by SATRA. A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in a test report.

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Every effort is made to ensure accuracy in description, drawings and other information in correspondence, catalogues, etc but no warranty is given in this respect and we shall not be liable for any error therein. SATRA carries out all tests and/or advises only on the basis that the same are carried out, made or given without any responsibility whether for negligence or otherwise. SATRA and its servants or agents will not be liable for any damage or loss direct or indirect of whatsoever kind, whether or not the same results directly or indirectly from negligence on the part of SATRA or its servants or agents.

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- ii. Where SATRA has given consent to disclosure, the client shall draw the attention of the third party to these terms of business and the basis on which SATRA undertakes test, reporting and advising. The client shall indemnify SATRA for any failure to do so.
- iii. The above items are submitted to the client as confidential documents. Confidentiality shall continue to apply after completion of the business, but shall cease to apply to information or knowledge which may come into the public domain.

12. CONSTRUCTION AND ARBITRATION

The laws of England shall govern all contracts and the parties submit to exclusive jurisdiction of the courts of England, unless otherwise agreed.

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