



Job No. 236755

AKM Fabrications Ltd
Unit 6
Yarrow Business Centre
Yarrow Road
Chorley
PR6 0LP

Lloyds British Testing Limited
5 Lock Flight Buildings
Wheatlea Road
Wigan
WN3 6XR

Tel: 01942 405620
Fax: 01942 405699

Web: www.lloydsbritish.com

For the attention of Mr Dave Bridge

Date: 21st February 2014

Dear Dave,

**TEST CARRIED OUT TO GUARD RAIL ON BEHALF OF AKM
FABRICATIONS**

Vertical post made up from 47.6mm dia tube with wall thickness of 2mm, welded to 4mm base plate. Base plate 375mm x 400mm. Height of post 500mm.

Over top of vertical post fits 50mm dia tube c/w 2 off cross sections to house top and bottom horizontal posts.

Horizontal post made up from 47.6mm dia tube with wall thickness of 2mm, 2220mm long.

The whole assembly was riveted to a piece of seam roof sheet which was weighted down using 2 off 1250kg weights.

Using a calibrated 500kg load link, pull lift and slings were fixed to a dead weight so to apply load.

D.T.I.'s were set up at point A (vertical post) and point B (middle of the horizontal post at 1100mm high). A load of 67kg was applied to first point A and then point B.

Reading using the D.T.I. was taken and the load was applied for 1 minute. The load was removed and D.T.I. checked to make sure zeroed and guard rail examined to make sure no permanent deformation.

Result as follows:

	DEFLECTION	
LOAD APPLIED	POINT A	POINT B
0.66 KN 67.3KG	8.0MM	26.0MM
0	RECOVERED	RECOVERED

Note: Calculation to determine load applied

$300 \text{ N/M} \times 2.2\text{MTR}$ (length between vertical post) = 0.66KN converts to 67.3kg

Yours sincerely
For Lloyds British Testing Ltd

M Wood 
Test & Inspection Technician