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Firm: AKM Fabrications Ltd

Unit 6, Yarrow Business Centre

Yarrow Road **CHORLEY** PR6 0LP

For the attention of: Joanne Mcmahon

Technical Report

Subject: TESTING OF TEMPORARY GUARD RAIL IN ACCORDANCE WITH

EN 13374: 2004

Our ref: SPC0204581/1222 27th June 2012 Date:

Conditions of Issue:

This report may be forwarded to other parties provided that it is not changed in any way. It must not be published, for example by including it in advertisements, without the prior, written permission of SATRA.

Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.

A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in the report.

Report signed by: D Harrison

Position: Department:

PPE Technologist Safety Product Centre



WORK REQUESTED

Samples of temporary edge protection system were tested by SATRA on 20th June 2012 in accordance with EN 13374: 2004 Temporary edge protection systems – Product specification & test methods. Clauses 5.1.1, 5.1.3, 5.1.4, 5.2.1, 6.3.1.1 & 6.3.6 were tested.

CONCLUSIONS

SAMPLE REFERENCE	STANDARD	CLAUSE / PROPERTY	PASS / FAIL
Temporary edge protection system	A-10-10-10-10-10-10-10-10-10-10-10-10-10-	5.1.1 Basic requirements	PASS
	EN 13374: 2004	5.1.3 Principal guardrail	PASS
		5.1.4 Toeboard	PASS
		5.2.1 Additional requirements – Edge protection system class A	PASS
		6.3.1.1 Static loads – Horizontal load F _H – General	PASS
		6.3.6 Accidental loading	PASS

TESTING

Testing was carried out in accordance with EN 13374: 2004 on 20th June 2012

Samples were tested as received, and were not subject to any pre-conditioning processes other than those stated in individual test clauses



Figure 1 – Temporary edge protection system

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Figure 2 – Temporary edge protection system including corner



Figure 3 – Attachable toeboard

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TEST RESULTS

Table 1 – Testing of edge protection system in accordance with EN 13374: 2004 for a class A device

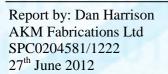
EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT	UoM (See note 1)	PASS / FAIL
5.1.1 Basic requirements	An edge protection system shall comprise at least a principal guardrail and an intermediate guardrail or intermediate protection	Edge protection system includes principle and intermediate guard rail with a 10cm square mesh inbetween	N/A	PASS
012	It shall be possible to attach a toeboard	Optional toeboard can be fitted to base	2 - ,	JUN
5.1.3 Principal guardrail	The distance between the uppermost part of the edge protection and the working surface shall be at least 1.0 m measured perpendicular to the working surface	Nominal height of principle guard rail: 1.10 m	± 0.3 mm	PASS
5.1.4 Toeboard	The upper edge of the toeboard shall be at least 150 mm above the working surface The toeboard shall be	Toeboard includes a small can between	2	JUN
0124	designed to avoid gaps between it and the working surface on normally a flat working surface	Toeboard includes a small gap between itself and the ground	N/A	PASS
012 4	If there are gaps, a sphere with a diameter of 20 mm shall not pass through them	Gap created is 10mm		IMM MIS

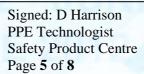
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EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT	UoM (See note 1)	PASS / FAIL
5.2.1 Additional requirements – Edge protection system class A	The inclination of edge protection system class A shall not deviate from the vertical by more than 15 °	Angle of inclination: 0°	IE 2	PASS
UNE 21	If an intermediate guardrail is provided, any gap shall be so dimensioned that a sphere of 470 mm diameter will not pass through the protection	Largest gap of 120mm in the edge protection system is created at the up rights between two sections of rail	N/A	PASS
ONE P	If there is no intermediate guardrail or if it is not continuous, the edge protection system shall be so dimensioned that a sphere with a diameter of 250 mm will not pass through it	Largest gap of 120mm in the edge protection system is created at the up rights between two sections of rail	E 2	PASS



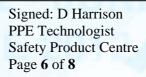






EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT		UoM (See note 1)	PASS / FAIL
UNE 2	If it is not possible to verify the load requirements by calculation, the static load tests shall be carried out. In this case, to comply with this standard:	E 2012	- JUI E 201	JE 2 2 * .	012 JUN
	a) On the completion of	Position Elastic de	flection / mm		
	the deflection tests, the adjusted elastic	Top rail, upright outward	43		
	deflection, δ, shall not be greater than	Top rail, midspan outward	30	2 -	
	55 mm	Bottom rail, upright outward	3	uF o	
	Tible on	Bottom rail, midspan outward	17	± 0.3 mm	PASS
	b) On completion of the	Position Maximum	load / kN	487 V	
	b) On completion of the strength tests, the	Top rail, upright	0.36	15.	
	adjusted strength, R _u , shall be not less	outward Top rail, midspan	0.39		
	than 1.2 times the maximum test load	outward Bottom rail, upright outward	0.43	2 %	
	112 JU	Bottom rail, midspan outward	0.58	1E 2	
	c) The residual		leflection / mm	0 /	
	deflection, δ_3 , shall	Top rail, upright	4		
	not exceed 10 % of the deflection at	Top rail, midspan Bottom rail, upright	2 2	1	
	maximum load, δ_{max}	Bottom rail, midspan	0		









EN 13374: 2004 CLAUSE / TEST	EN 13374: 2004 REQUIREMENT	RESULT / COMMENT	UoM (See note 1)	PASS / FAIL
6.3.1.1 Static loads – Horizontal load F _H – General	Each edge protection and each of its components, except toeboards, shall be designed to withstand a	Position: Top rail, upright, outward 0.3 kN sustained for 1 minute without failure Position: Top rail, midspan, outward	IE 2	
012-1	load $F_{\rm HI} = 0.3$ kN applied perpendicular to	0.3 kN sustained for 1 minute without failure	2 * -	
UNE 2	the axis of the post	Position: Bottom rail, upright, outward 0.3 kN sustained for 1 minute without failure	± 50 N	PASS
ONE	May Jun	Position: Bottom rail, midspan, outward 0.3 kN sustained for 1 minute without failure	iF o	
6.3.6 Accidental loading	Any guardrail or intermediate guardrail or toeboard, regardless of	Position: Top rail, midspan 1.25 kN sustained for 1 minute without failure	2-	UN
UNE 2	its method of support, shall be capable of resisting a downwards point load $F_D = 1.25$ kN	Position: Top rail, upright 1.25 kN sustained for 1 minute without failure	± 50 N	PASS
	on a length of 100 mm	Tundie		HER

ADDITIONAL INFORMATION / NOTES

Note 1- 'UoM' denotes estimated Uncertainty of Measurement for stated test results. This uncertainty value is based on a standard uncertainty multiplied by a coverage factor k=2, which provides for a confidence level of approximately 95%

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TERMS AND CONDITIONS OF BUSINESS

GENERAL

Work done or services undertaken are subject to the terms and conditions detailed below and all other conditions, warranties and representations, expressed or implied are hereby excluded.

PRICES

Prices are based on current material and production costs, exchange rates, duty and freight and are subject to change without notice.

3 DELIVERY ESTIMATES

Delivery estimates are made in good faith and date from receipt of a written order and full information to enable us to proceed. While SATRA or its subsidiaries (hereafter referred to as "SATRA") make every effort to fulfil them, such estimates are subject to unforeseen events and if not maintained, cannot give rise to any claim. Offers "ex stock" are subject to prior sale.

4. CANCELLATION AND RETURNS

Cancellation of orders for goods, services, training or consultancy is only acceptable by prior agreement of <u>SATRA</u> and a charge will normally be made.

5. CLAIMS

Claims for errors, shortages etc should be notified within 10 days of date of receipt. In the event of goods damaged in transit, packing materials should be retained for examination; otherwise no liability can be accepted.

PAYMENT TERMS

Payment terms are net 21 days from date of invoice. Failure to comply with the terms of payment may result in delayed delivery of goods and services and a review of the Customer's credit account. Should the customer become subject to an administration order, or becomes bankrupt or goes into liquidation, SATRA has a right to cancel any contract and discontinue any work. SATRA reserves the right to adjust US Dollar and Euro sales price where customer exceeds credit terms and where the exchange rate has moved more than 10% since invoicing.

RETENTION OF TITLE

All goods remain the property of SATRA until paid in full. Under no circumstances will a customer's purchase order override SATRA's Retention of Title clause. In the case of software, the ownership of the software remains with SATRA. Payment of invoices in full will entitle the customer to use the software under licence until (a) they cease to be a member of SATRA or (b) they cease trading. In both instances, the licence shall then revert to SATRA.

8. GUARANTEE

All goods manufactured by SATRA are guaranteed both as regards material and workmanship. Any part returned carriage paid, within twelve months from date of supply and found defective, will be repaired or replaced at SATRA's option free of charge. SATRA admits no liability for loss, damage or delay consequent on any defect in any goods supplied by SATRA.

9. TEST REPORTS

Results given in test reports refer only to samples submitted for analysis and tested by SATRA. A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the Customer as a result of information supplied in a test report.

10. TEST SAMPLES

Unless otherwise agreed in advance, test samples will be disposed of 6 weeks after the date of the final report. If required, samples can be returned at the Customer's expense.

11. RESPONSIBILITY

Every effort is made to ensure accuracy in description, drawings and other information in correspondence, catalogues, etc but no warranty is given in this respect and SATRA shall not be liable for any error therein. SATRA carries out all tests and/or advises only on the basis that the same are carried out, made or given without any responsibility whether for negligence or otherwise. SATRA and its servants or agents will not be liable for any damage or loss direct or indirect of whatsoever kind, whether or not the same results directly or indirectly from negligence on the part of SATRA or its servants or agents.

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- i. The above shall not be disclosed to third parties or used in litigation without the consent of SATRA.
- ii. Where SATRA has given consent to disclosure, the Customer shall draw the attention of the third party to these terms of business and the basis on which SATRA undertakes test, reporting and advising. The Customer shall indemnify SATRA for any failure to do so.
- iii. The above items are submitted to the Customer as confidential documents. Confidentiality shall continue to apply after completion of the business, but shall cease to apply to information or knowledge which may come into the public domain.

13. CONSTRUCTION AND ARBITRATION

The laws of England shall govern all contracts and the parties submit to exclusive jurisdiction of the courts of England, unless otherwise agreed.

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